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## 566-2 - Hand Layup Resin

566-2 is an DCPD type pre accelerated unsaturated polyester resin with moderate viscosity and high reactivity, good mechanical properties, has certain corrosion resistance, suitable for ordinary hand lay-up FRP products.

Technical Indexes of Liquid Resin					
Item	Unit	Value	Standard		
Appearance		Reddish Sticky Liquid	Visual		
Acid Value	mgKOH/g	15-20	GB2895-82		
Viscosity (25°C)	mPa.S	80-350	GB7193.1-87		
Gel Time	min	4-8	GB7193.6-87		
Non-Volatile	%	57-63	GB7193.3-87		

Note: Gel Time is 25°C; in air bath; 0.5ml cobalt isocaprylate solution and 0.5 ml MEKP solution were added into 50 g resin

Performance Indexes of Resin Casting Substance				
Item	Unit	Value	Standard	
Barcol hardness≥	Barcol	35	GB3854-1983	
Tensile strength $\geq$	MPa	60	GB2567-1995	
Tensile modulus $\geq$	MPa	3200	GB2567-1995	
Elongation at break $\geq$	%	2.0	GB2567-1995	
Flexural strength $\geq$	MPa	100	GB2567-1995	
Flexural modulus $\geq$	MPa	3300	GB2567-1995	
Impact strength≥	KJ/m2	7	GB2571-1995	
H.D.T≥	°C	75	GB1634-1989	
Note: Environmental Temperature for Experiment: 23±2°C; relative humidity: 50±5%				

## **Packing and Storing**

566-2 is packaged in a metal drum Net weight 220KG, stored at 20 °C for six months, the corresponding increase in temperature will shorten the shelf life, storage should be placed in a cool ventilated place, avoid direct sunlight and away from heat, inflammable materials, should stay away from open flame.

Note: This data is in accordance with national standards (GB) determination, because in the process has many factors, so do not rule out the need for user-testing research, the law does not guarantee certain properties of the product is fully applicable