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**TECHINICAL DATA SHEET FOR 828N-6 BMC**

828N-6 BMC for Resin has the characteristics of high cost performance, stable thickening, high viscosity, high reactivity, good gloss and high heat resistance. With saturated polyester, polyvinyl acetate low shrinkage agent, widely used in automotive, electrical parts, industrial, civil equipment and other fields of high finish, good fluidity, good shrinkage control effect of injection products.

<b>Technical Indexes of Liquid Resin</b>			
Item	Unit	Value	Standard
Appearance		Light yellow transparent Liquid	Visual
Acid Value	mgKOH/g	18-22	GB2895
Viscosity(25°C)	mPa.S	2000-2400	GB7193
Gel Time	min	10-14	GB7193
Non-Volatile	%	66-69	GB7193
Stability(80°C)	h	≥24	GB7193
Note: Gel Time is 25°C; in air bath; 0.75ml cobalt isocaprylate solution and 0.75ml MEKP solution were added into 50g resin			

<b>Performance Indexes of Resin Casting Substance</b>			
Item	Unit	Value	Standard
Barcol hardness≥	Barcol	40	GB3854
Tensile strength ≥	MPa	65	GB2567
Tensile modulus ≥	MPa	3000	GB2567
Elongation at break≥	%	2.0	GB2567
Flexural strength≥	MPa	95	GB2567
Flexural modulus≥	MPa	3500	GB2567
Impact strength≥	KJ/m2	8	GB2567
H.D.T ≥	°C	125	GB1634.2
Note: (1)Casting system sample method: according to GB/T8237-2005 (2)Casting post-treatment method: room temperature /24 hours +40°C/1 hour +90°C/3 hours (3)The ambient temperature was 23 ± 2°C and the relative humidity was 50 ± 5%			

**Packing and Storing:**

828N-6 is packed in metal drums with net weight of 220KG, and its storage life is six months at 20°C. The storage life will be shortened when the temperature increases. It should be stored in a cool and ventilated place, avoid direct sunlight and keep away from heat source